

# Incremental encoders

With through hollow shaft

1...65536 pulses per revolution programmable (interpolated system)

## ExEIL580P-T



ExEIL580P-T with through hollow shaft

### Features

- Size  $\varnothing 58$  mm
- Precise optical sensing (interpolated)
- Output signal level programmable (TTL or HTL)
- Through hollow shaft,  $\varnothing 8...15$  mm
- Connection radial or tangential
- Pulses per revolution 1...65536, programmable
- High resistance to shock and vibrations
- Option 0122, Explosion protection zone 22

### Technical data - electrical ratings

Voltage supply	4.75...30 VDC
Reverse polarity protection	Yes
Short-circuit proof	Yes
Consumption w/o load	$\leq 70$ mA
Initializing time	$\leq 30$ ms after power on
Pulses per revolution	1...65536
Duty cycle	45...55 % typical at 1024, 2048 ppr (further see table Duty cycle)
Reference signal	Zero pulse $90^\circ$ or $180^\circ$
Sensing method	Optical
Output frequency	$\leq 300$ kHz (TTL) $\leq 160$ kHz (HTL)
Output signals	A+, B+, R+, A-, B-, R-
Output stages	TTL/RS422 HTL/push-pull
Programmable parameters	Output level TTL/HTL Pulse number 1...65536 Zero pulse width $90^\circ/180^\circ$ Zero pulse position Signal sequence
Interference immunity	DIN EN 61000-6-2
Emitted interference	DIN EN 61000-6-3
Approval	UL 508 / CSA 22.2

### Technical data - mechanical design

Size (flange)	$\varnothing 58$ mm
Shaft type	$\varnothing 8...15$ mm (through hollow shaft)
Protection DIN EN 60529	IP 65
Operating speed	$\leq 6000$ rpm ( $+20^\circ\text{C}$ ) $\leq 4500$ rpm ( $+40^\circ\text{C}$ ) $\leq 2500$ rpm ( $+60^\circ\text{C}$ )
Starting torque	$\leq 0.025$ Nm ( $+20^\circ\text{C}$ )
Materials	Housing: aluminium die-cast Flange: aluminium
Ambient temperature	$-20...+60^\circ\text{C}$
Relative humidity	90 % non-condensing
Resistance	DIN EN 60068-2-6 Vibration 30 g, 10-2000 Hz DIN EN 60068-2-27 Shock 250 g, 6 ms
Explosion protection	II 3 D Ex tc IIIC T135°C Dc X (dust): see special conditions "X"
Connection	Flange connector M12, 8-pin Flange connector M23, 12-pin Cable
Weight approx.	300 g

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**ExEIL580P-T**

**Part number**

ExEIL580P- **T** | | | | **.** | **5** | | | | **F** | **.** | **01024** | **.F/** | **0122**

Option  
0122 ATEX Zone 22

Pulses programmable  
01024 1...65536 programmable (factory setting: 1024)

Voltage supply / output stages  
F 4.75...30 VDC, TTL/RS422, 6 channel (Vout = 5 VDC) - Factory setting  
HTL/push-pull 6 channel (Vout = Vin) - programmable by customer

Connection  
R Cable radial, 1 m  
L Cable radial, 2 m  
F Flange connector M23, 12-pin, radial, male contacts, CCW  
B Flange connector M12, 8-pin, radial, male, CCW  
P Cable tangential, 1 m  
Q Cable tangential, 2 m

Protection  
5 IP 65

Specification hollow shaft  
08 ø8 mm, clamping ring at A side | U4 ø1/2" (12.7 mm), clamping ring at A side  
U3 ø3/8" (9,52 mm), clamping ring at A side | 14 ø14 mm, clamping ring at A side  
10 ø10 mm, clamping ring at A side | 15 ø15 mm, clamping ring at A side  
12 ø12 mm, clamping ring at A side

Flange  
N Without stator coupling  
T With stator coupling ø63 mm  
P Torque pin 3 mm, axial/radial

Shaft type  
T Through hollow shaft

(Factory setting: 1024 ppr, Vout = 5 VDC TTL, signal sequence A leading B (CW), zero pulse 90° A&B high)

18/9/2019 Subject to modification in technic and design. Errors and omissions excepted.

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#### Accessories

##### Connectors and cables

10127844	Connection cable 2 m shielded with female connector M12, 8-pin, straight (ESG 34FH0200G)
10129332	Connection cable 5 m shielded with female connector M12, 8-pin, straight (ESG 34FH0500G)
10129333	Connection cable 10 m shielded with female connector M12, 8-pin, straight (ESG 34FH1000G)
11053961	Connection cable 2 m shielded with female connector M12, 8-pin, angled (ESW 33FH0200G)
11053962	Connection cable 5 m shielded with female connector M12, 8-pin, angled (ESW 33FH0500G)
10170054	Connection cable 10 m shielded with female connector M12, 8-pin, angled (ESW 33FH1000G)
11212849	Connection cable 1 m shielded with female connector M23, 12-pin - EIL580P
11212870	Connection cable 2 m shielded with female connector M23, 12-pin - EIL580P
11212871	Connection cable 5 m shielded with female connector M23, 12-pin - EIL580P
11212872	Connection cable 10 m shielded with female connector M23, 12-pin - EIL580P
11119280	Connection cable connector M12 / connector D-SUB, 0.2 m
11119720	Connection cable connector M12 / connector D-SUB, 1 m
11119257	Connection cable connector M23 / connector D-SUB, 0.2 m (S2BG12/K4SG9)
11119723	Connection cable connector M23 / connector D-SUB, 1 m (S2BG12/K4SG9)

##### Mounting accessories

11066081	Torque arm, 1-arm, bolt circle $\varnothing 82$ mm, mounting M4 (mounting kit 003)
11066083	Torque arm, 1-arm, bolt circle $\varnothing 74...94$ mm, mounting M4/M5 (mounting kit 006)
11073119	Torque arm, 1-arm, bolt circle $\varnothing 65.5...281$ mm, mounting M4, can be cut to length (mounting kit 021)
11067367	Torque arm, 1-arm, bolt circle $\varnothing 74...94$ mm, mounting M6 (mounting kit 028)
11113210	Torque arm, 1-arm, bolt circle $\varnothing 63...94$ mm, mounting M4 (mounting kit 047)
11155325	Mounting plate, 1-arm, pitch circle diameter $\varnothing 95$ mm, mounting M6, isolated, rigid, suitable for Baumer torque arm size M6 (DMS 6) (mounting kit 099)

##### Mounting accessories

11129153	Torque arm, 1-arm open, bolt circle $\varnothing 82...108$ mm, mounting M4 (mounting kit 200)
11100198	Stator coupling, 2-armed, bolt circle $\varnothing 63$ mm, mounting M3 (mounting kit 046)
11106627	Fan cover clip 8 mm
11094674	Clamping ring 12/31/ 8 M3 8.8 for EIL580 hollow shaft $\varnothing 8...10$ mm for clamping at A or B side
11094675	Clamping ring 17/31/ 8 M3 8.8 for EIL580 hollow shaft $\varnothing 12...15$ mm for clamping at A side
11116921	Insulating sleeve $\varnothing 10$ mm/ $\varnothing 12$ mm/25 mm long
11116923	Insulating sleeve $\varnothing 12$ mm/ $\varnothing 14$ mm/25 mm long

##### Programming accessories

11120657	Handheld Programming Tool Z-PA-EI-H
11120547	PC Programming Tool Z-PA-EI-P

# Incremental encoders

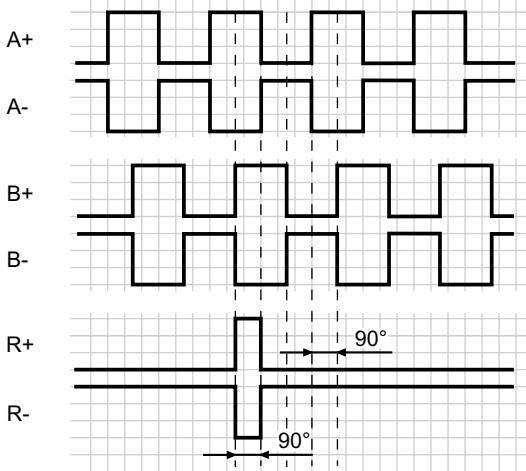
With through hollow shaft

1...65536 pulses per revolution programmable (interpolated system)

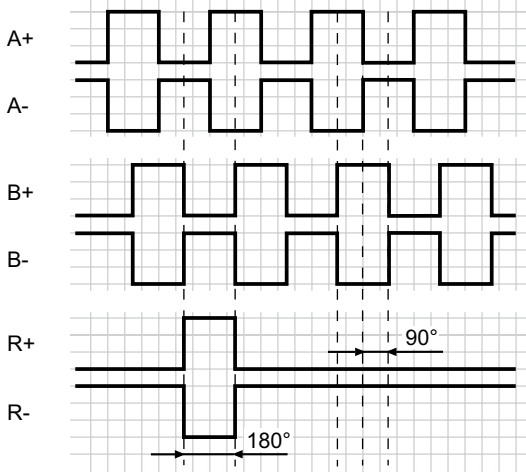
ExEIL580P-T

## Output signals

Zero pulse electrical 90° A&B high  
(Factory setting at clockwise rotation (CW)  
in view of the encoder flange)



Zero pulse electrical 180° B low  
(at clockwise rotation (CW)  
in view of the encoder flange)



## Trigger level

Outputs	TTL/RS422
Output level High	≥2.5 V
Output level Low	≤0.5 V
Load	≤20 mA

Outputs	HTL/Push-pull
Output level High	≥UB -3 V
Output level Low	≤1.5 V
Load	≤20 mA

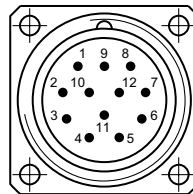
## Terminal assignment

### Flange connector M23, 12-pin / cable

Pin	Core color	Assignment
1	pink	B-
2	–	–
3	blue	R+
4	red	R-
5	green	A+
6	yellow	A-
7	–	R-Set <sup>1)</sup>
8	grey	B+
9	–	–
10	white	GND
11	–	–
12	brown	UB

Screen: Connected to housing

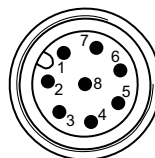
Cable data: PUR, [4x2x0,14 mm<sup>2</sup>], bending radius >45,8 mm, outer diameter 6.1 mm



<sup>1)</sup> The R-Set input is used to set the reference pulse (zero pulse) on the current shaft position.  
R-Set = UB ≥ 200 ms

### Flange connector M12, 8-pin

Pin	Assignment
1	GND
2	UB
3	A+
4	A-
5	B+
6	B-
7	R+
8	R-



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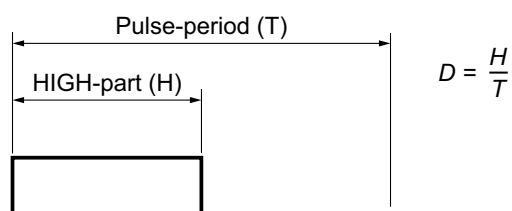
### ExEIL580P-T

#### Duty cycle

The duty cycle (D) is defined as the time ratio between the HIGH pulse duration (H) and the pulse period (T).

System-induced and depending on the pulse number, the measured values may vary which has an impact on speed and position acquisition.

Binary pulse numbers are recommended for speed feedback.



Programmed pulse number	Scan ratio (D) (maximum)	Jitter (+/-) (maximum)
1...1023	45...55 %	5%
1024, 2048	45...55 %	5%
1025...5000	40...60 %	10%
8192, 16384	35...85 %	15%
5001...10000	22...78 %	28%
32768	25...75 %	25%
65536	15...85 %	35%
all other	Jitter[%]=(programmed pulse number -10000)*0,0007%+28%	

# Incremental encoders

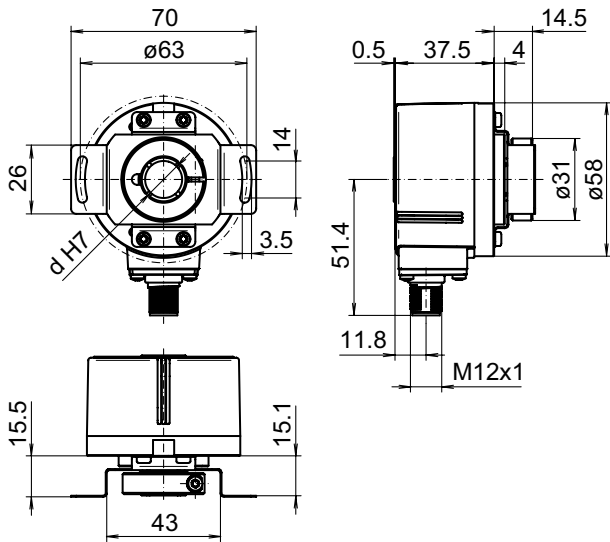
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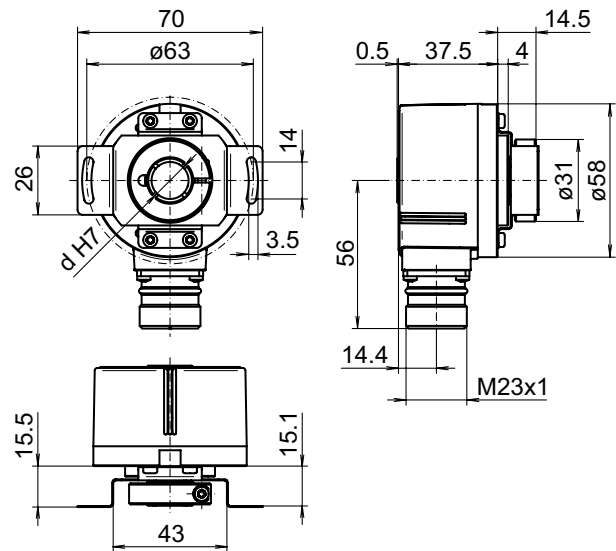
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## Dimensions

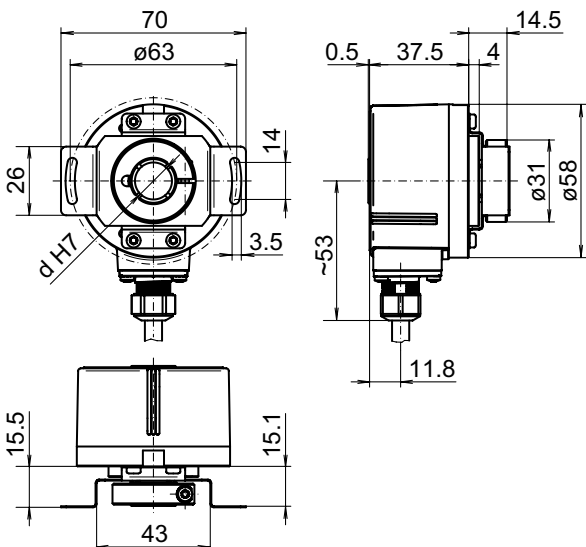
**Clamping ring at A-side:**  
Through hollow shaft, flange connector M12 radial



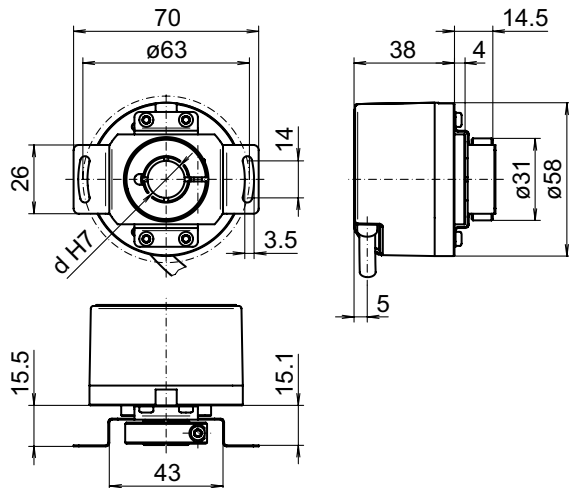
**Clamping ring at A-side:**  
Through hollow shaft, flange connector M23 radial



**Clamping ring at A-side:**  
Through hollow shaft, cable radial



**Clamping ring at A-side:**  
Through hollow shaft, cable tangential



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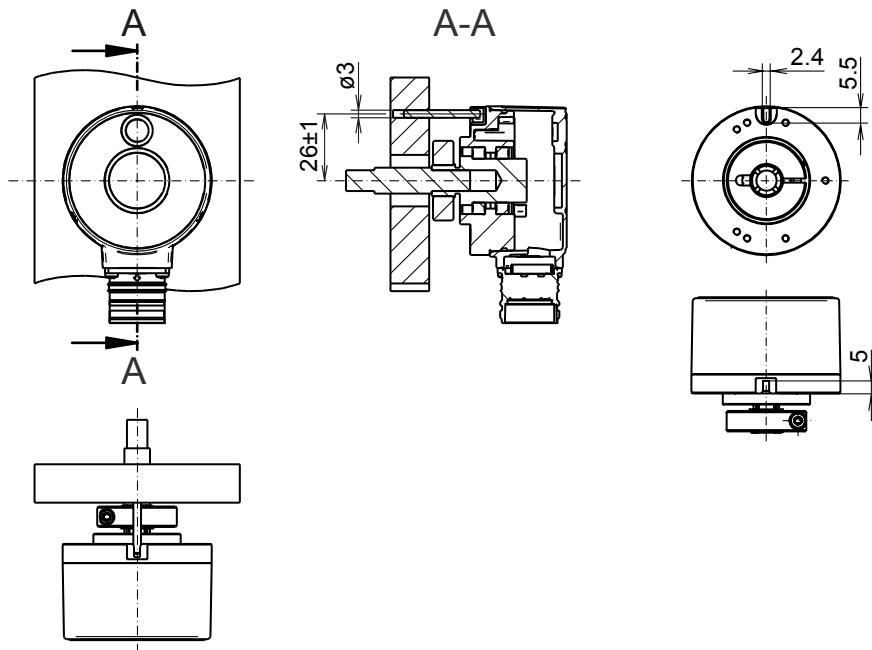
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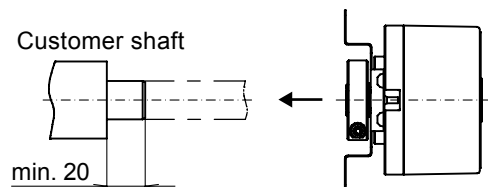
## ExEIL580P-T

### Dimensions

Pin torque support, axial, clamping ring at A-side



Clamping ring at A-side: Through hollow shaft



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## Explosion protection

⊕ II 3 D Ex tc III C T135°C Dc X (dust)

### General- and Special conditions „X“:

#### Only put the device into operation if ...

- all necessary precautions have been taken by the operator to make sure device and connector are fully protected against mechanical impacts or shocks in compliance with EN 60079-0, section 26.4.2 (Special conditions „X“).
- the connection is mechanically or electrically secured to prevent any interrupt while the contact is live (Special conditions „X“).
- it has been ensured the electrical connection of product variants with cable outlet or cable couplings is outside zone 22 (Special conditions „X“).
- it has been ensured the maximum operating speed in relation to the ambient temperature is within the specifications on the table „Maximum rotation speed below“ (Special conditions „X“).
- the specifications on the product label match the on-site conditions for use in hazardous areas (EX) (device group, category, zone, temperature class resp. maximum surface temperature).
- the specifications on the product label comply with the prevailing grid conditions.
- the device shows no visible trace of damage (resulting from transport or storage), and
- it has been ensured no explosive atmosphere, oils, acids, gases, vapors, radiation etc. are present during installation.

Observe standard EN 60079-14 for installation and commissioning.

**Device operation must observe the installation and operating instructions. The intended use and application of the device comes under the relevant legislation as well as applicable directives and standards.**

### Maximum rotation speed

	ambient temperature	rotation speed
solid shaft	20 °C	≤ 12000 rpm
	40 °C	≤ 11000 rpm
	60 °C	≤ 8000 rpm
through hollow shaft	20 °C	≤ 6000 rpm
	40 °C	≤ 4500 rpm
	60 °C	≤ 2500 rpm
blind hollow shaft	20 °C	≤ 8000 rpm
	40 °C	≤ 8000 rpm
	60 °C	≤ 5000 rpm