

## **HB Products**

We increase Uptime, Safety and Efficiency in Refrigeration Systems

### **Experts in:**

- Level Control and Sensors
- Evaporator and Defrost Control







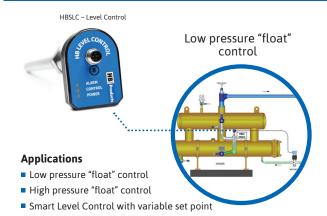




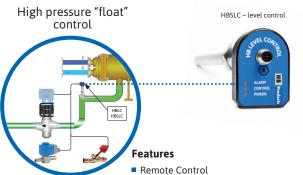


## HB Products WE INCREASE UPTIME, SAFETY A

#### Intelligent "float" regulators

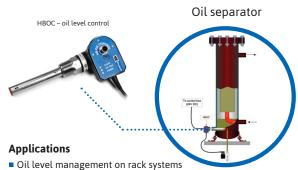


"Evaporator Load dependent set point"

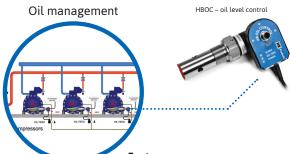


- Load dependent set point
- External Start/Stop
- Integrated Level and Control function
- 50% lower installation cost
- Split design can be serviced without depressurizing the system
- With low or high alarm function
- Stand-alone unit requires no
- Built in regulator for precise electronic level regulation
- Service friendly requires no periodic cleaning or maintenance
- Compact design more flexibility during installation

#### Automatic & effective oil management



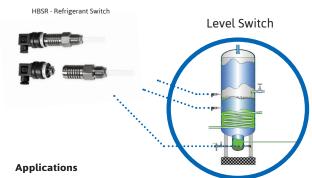
- Oil level regulation on separators
- Oil level management in CO<sub>2</sub>, ammonia & HFC systems



- **Features**
- Stand-alone unit requires no pack controller or PLC
- Built in regulator multiple parameters easily set via USB cable
- Plug and play requires no periodic
- Pressure resistance up to 150 bar
- Direct supply and operation of solenoid valve
- HB split design for easy troubleshooting
- One unit for all applications

## ND EFFICIENCY IN THE REFRIGERATION INDUSTRY

#### Level Switch for safe Refrigerant-and Oil Control



- On/Off control of refrigerant liquid injection
- Low level alarm
- High level alarm
- Safety Switch used for Defrost pump down Control

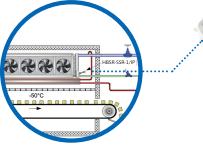


#### **HBOR** for safe Oil-return

- Switch OFF when the oil is drained
- Presence of Ammonia will always close
- Service friendly split design

Safety Switch for Defrost LCO P(00)







#### **Features**

- 50% installation cost reduction by using threaded sleeve
- 75 % component cost reduction compared to mechanical design
- Pressure resistance up to 100 bar
- Temperature resistance down to -50°C
- Plug and play requires no periodic cleaning
- HB split design for easy troubleshooting
- Ice proof design suitable for high pressure CIP cleaning
- Safety switch used for defrost pump down control

#### Increase Safety and Uptime and save Cost with solutions from HB Products



#### HBAC - NH<sub>3</sub>/CO<sub>2</sub> Leakage Switch

- Detects even small CO<sub>2</sub> leaks in cascade systems into NH<sub>2</sub>
- Prevents creation of ammonia carbamate







#### HBPH - NH<sub>3</sub>/Brine Leakage Sensor

- pH-sensor that detects even small leaks of NH<sub>3</sub> into brine or glycol
- Prevents pollution of brine



#### HBGS – NH<sub>3</sub> Leakage Alarm/Sensor

- Detects NH<sub>3</sub>-leaks
- 3 levels of alarm 25-500 ppm



#### **HBCP - Compressor Protection**

Protect compressors against liquid hammering







#### HBSO - Oil Switch

- Detects oil presence at safety valve at exhaust
- Alarm tells when safety valve has blowed and oil has gone



#### HBOR - Safe Oil Return

- Automatic oil return sensor
- Ensures no NH₃ is released to ambient during oil



## HB Products WE INCREASE UPTIME, SAFETY A

## Ammonia pla

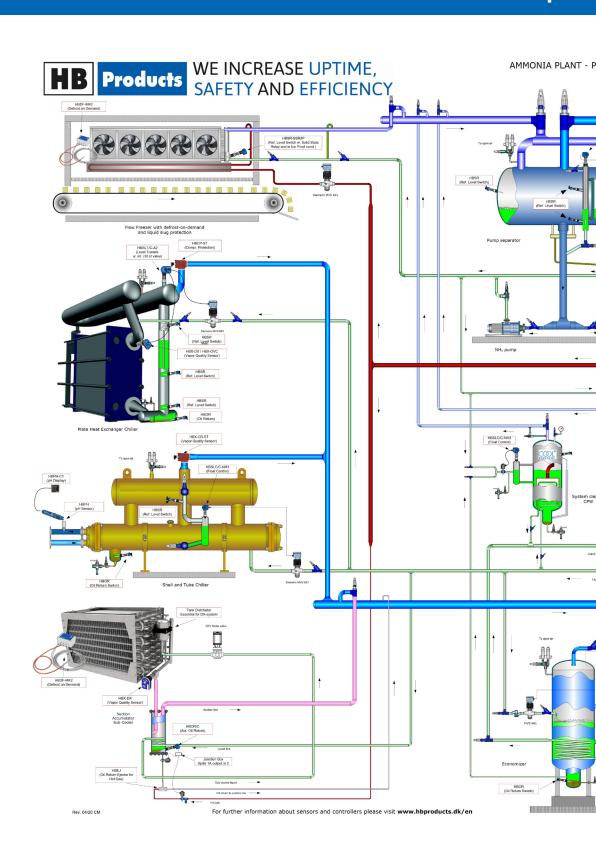






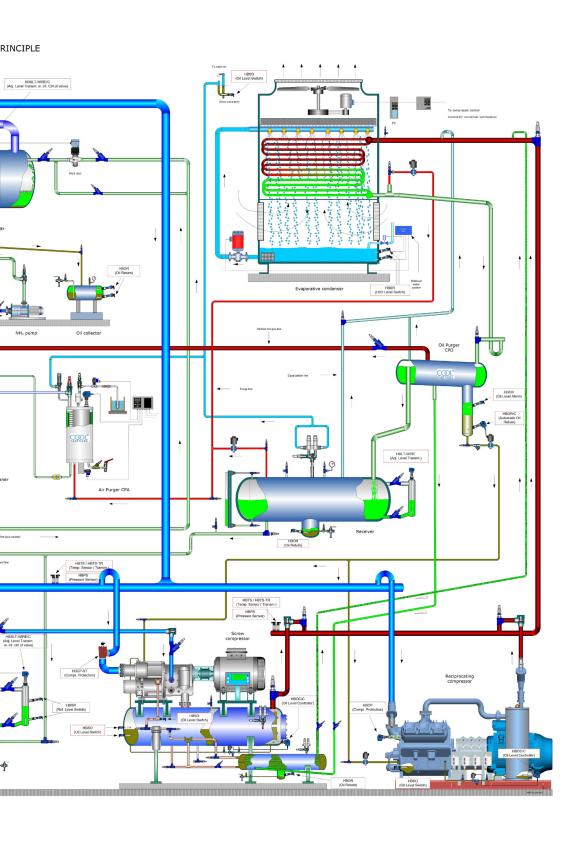






## ND EFFICIENCY IN THE REFRIGERATION INDUSTRY

## int - principle











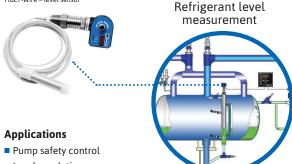




## HB Products WE INCREASE UPTIME, SAFETY A

#### HBLT-Wire a real Plug and play sensor

HBLT-Wire - level sensor



■ Level regulation

#### Features - Level transmitter

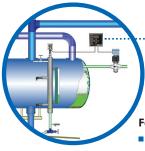
- Accurate and reliable measuring technology
- Suitable for marine applications
- Pre-calibrated, plug and play
- With 3-digits LED display, only 3-wire
- Available as 2-wire sensor
- Now with ATEX / IECEx certificate



as 2-wire with ATEX / IECEx certificate.

HBLT-C1 – level controller

#### Refrigerant level control





#### Features - Level controller

- Front programmable controller
- Local calibration function
- Relay output for min/max level (pump safety)
- Universal control control pump, modulating valve, AKVA valves or other pulse motor valves

Control valves directly with smart sensors Saving installation cost Makes it more safe



Work with all types of 4-20mA Modulating valves



PWM, Pulse Width Modulation valves

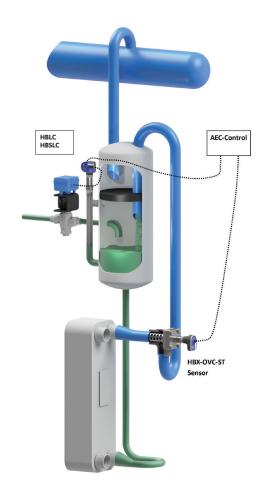


Works with all type of Stepper motor valves

Cloosed Loop and smart Control of the liquid level & **Vapor Quality with HB sensors** 

### ND EFFICIENCY IN THE REFRIGERATION INDUSTRY

Optimum heat transfer on Flooded system
Measuring Vapor Quality/dryness
Regulates the circulation rate depending
on the system load, CR 1.2 to 1.4



Cloosed Loop and smart Control of the liquid level in combination with Vapor Quality measurement ensure homogeneous phase of the refrigerant for Optimum heat transfer at all loads. The future's electronic liquid distribution system for DX air coolers with multi circuit

The system is based on a manifold in the liquid inlet and a manifold in the gas outlet where sensors and associated expansion valves are connected in a communication bus. Easy electrical connection based on a standard two wire AS-Interface.

HBX-EFD sensor



HBX-EFD valve



Distributes the refrigerant fluid evenly at all loads depending on dryness of the vapor



HBX-EFD Master Controller



Patent pending



# HB Products – dedicated to increase efficiency and reduce carbon footprint of the industry.

HB Products is a well established company. For more than 25 years, we have developed, produced and sold high quality sensors to the refrigeration industry.

We continue to explore new innovative products and solutions and we have strong ambitions to improve our performance every day.

### **Worldwide Coverage by Local Distributors**





